

44-24mm Round COB Surface Light Source
10W High Power White LED
Technical Data Sheet

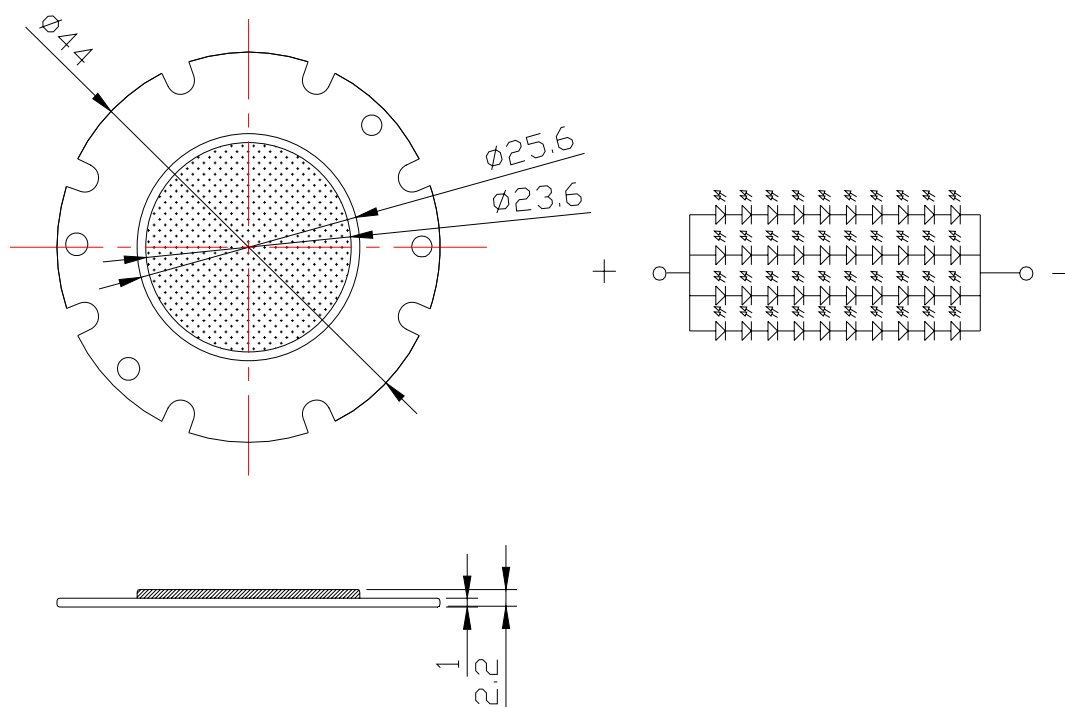
Series No.: HPBC44-24WX-10W-30-350

Features:

- ◇ High power COB LED type.
- ◇ Optical indicator.
- ◇ The light is soft and natural.
- ◇ Good agreement.
- ◇ Ideal for Illumination application.
- ◇ Wide viewing angle.
- ◇ Very long operating life.
- ◇ Instant light (less than 100ns).
- ◇ Designed for high current operation.
- ◇ Low thermal resistance.
- ◇ The product itself will remain within RoHS compliant Version.

Applications:

- ◇ For a variety of lighting.
- ◇ Indoor/Outdoor Commercial and Residential Architectural.

Package Dimension:


Series No.	Chip Material	Lens Color	Source Color
HPBC44-24W2-10W-30-350	InGaN	Yellow Diffused	Cool White
HPBC44-24W5-10W-30-350	InGaN	Yellow Diffused	Neutral White
HPBC44-24W6-10W-30-350	InGaN	Yellow Diffused	Warm White

Notes:

1. All dimensions are in millimeters.
2. Tolerance is $\pm 0.25\text{mm}$ (0.01") unless otherwise noted.
3. Specifications are subject to change without notice.

Absolute Maximum Ratings at Ta=25°C

Parameters	Symbol	Max.	Unit
Power Dissipation	PD	12	W
Peak Forward Current (1/10 Duty Cycle, 0.1ms Pulse Width)	IFP	350	mA
Continuous Forward Current	IF	350	mA
Electrostatic Discharge (HBM)	ESD	2000	V
LED Junction Temperature	Tj	<150	°C
Operating Temperature Range	Topr	-40°C to +110°C	
Storage Temperature Range	Tstg	-40°C to +120°C	
Soldering Temperature	Tsld	260°C for 5 Seconds	

Electrical Optical Characteristics at Ta=25°C

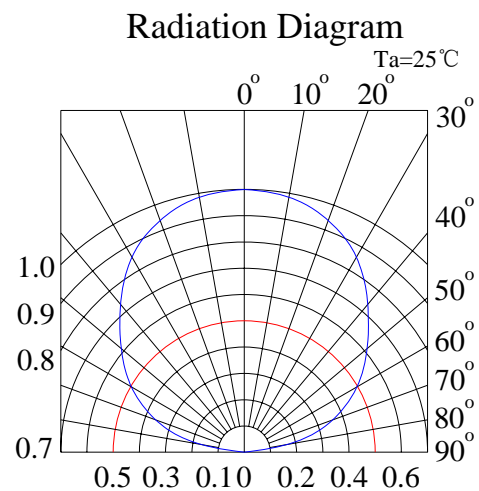
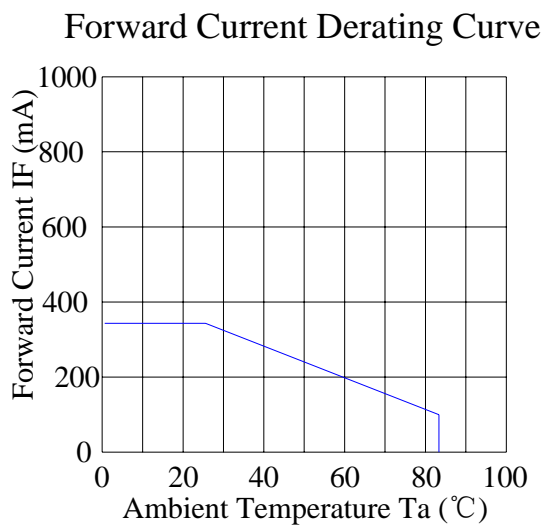
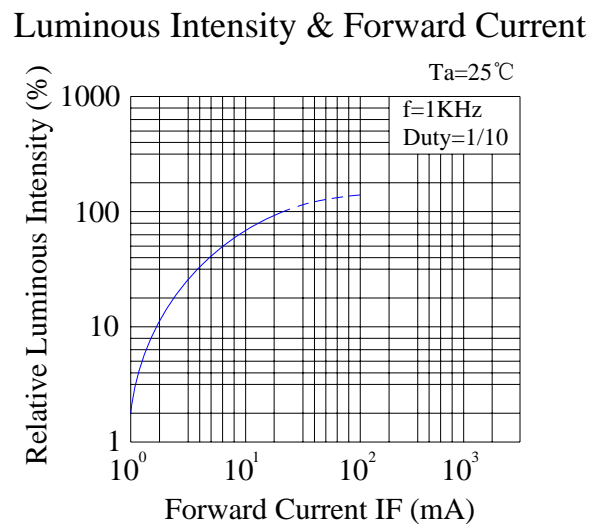
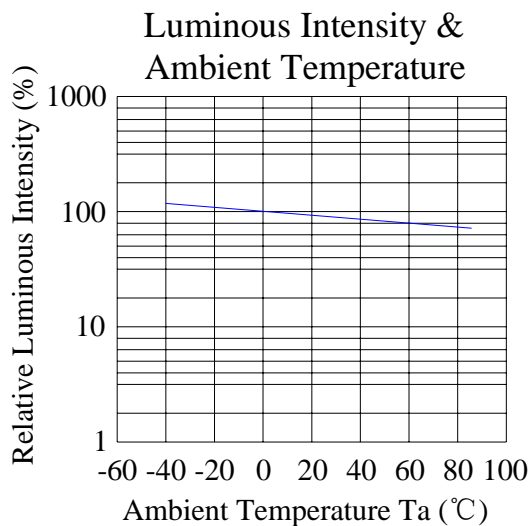
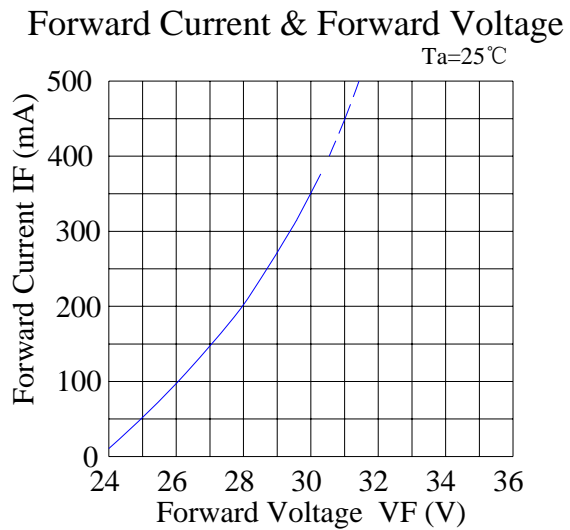
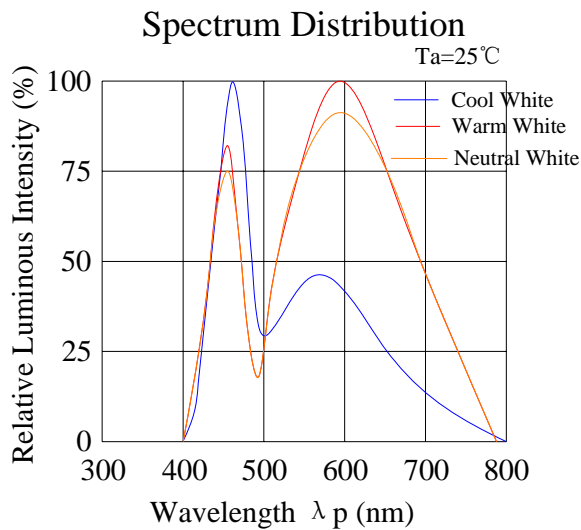
Parameters	Symbol	Emitting Color	Min.	Typ.	Max.	Unit	Test Condition
Luminous Flux *	Φv	W2	950	1000	1050	lm	IF=350mA
		W5	950	1000	1050		
		W6	950	1000	1050		
Viewing Angle *	2θ1/2		---	120	---	Deg	IF=350mA
Chromaticity Coordinates	X	W2	---	0.31	---		IF=350mA
		W5	---	0.35	---		
		W6	---	0.43	---		
	Y	W2	---	0.32	---		
		W5	---	0.36	---		
		W6	---	0.40	---		
Color Temperature	CCT	W2	5000	6500	---	K	IF=350mA
		W5	3800	4500	5500		
		W6	2600	3000	3800		
Color Rendering Index	CRI	W2	---	75	---	Ra	IF=350mA
		W5	---	75	---		
		W6	---	75	---		
Forward Voltage	VF	W2	26	30	34	V	IF=350mA
		W5	26	30	34		
		W6	26	30	34		
Reverse Current	IR	W2	---	---	10	μA	VR=5V
		W5	---	---	10		
		W6	---	---	10		

Notes:

1. Luminous Intensity (Flux) Measurement allowance is ± 10%.
2. θ_{1/2} is the off-axis angle at which the luminous intensity is half the axial luminous intensity.
3. It use many parameters that correspond to the CIE 1931 2°. X, Y, and Z are CIE 1931 2° values of Red, Green and Blue content of the measurement.

Typical Electrical / Optical Characteristics Curves

(25°C Ambient Temperature Unless Otherwise Noted)



Reliability Test Items And Conditions:

The reliability of products shall be satisfied with items listed below:

Confidence level: 90%.

LTPD: 10%.

1) Test Items and Results:

No.	Test Item	Test Hours/Cycles	Test Conditions	Sample Size	Ac/Re
1	Resistance to Soldering Heat	6 Min.	Tsld=360±5°C, Min. 5sec	25pcs	0/1
2	Thermal Shock	100 Cycles	H: +100°C 5min ∫ 10 sec L: -10°C 5min	25pcs	0/1
3	Temperature Cycle	100 Cycles	H: +100°C 15min ∫ 5min L: -40°C 15min	25pcs	0/1
4	High Temperature Storage	1000Hrs.	Temp: 100°C	25pcs	0/1
5	DC Operating Life	1000Hrs.	IF=350mA	25pcs	0/1
6	Low Temperature Storage	1000Hrs.	Temp: -40°C	25pcs	0/1
7	High Temperature/ High Humidity	1000Hrs.	85°C/85%RH	25pcs	0/1

2) Criteria for Judging the Damage:

Item	Symbol	Test Conditions	Criteria for Judgment	
			Min	Max
Forward Voltage	VF	IF=350mA	---	F.V.*)×1.1
Reverse Current	IR	VR=5V	---	F.V.*)×2.0
Luminous Intensity	IV	IF=350mA	F.V.*)×0.7	---

*) F.V.: First Value.

Please read the following notes before using the product:

1. Over-current-proof

Customer must apply resistors for protection, otherwise slight voltage shift will cause big current change (Burn out will happen).

2. Storage

2.1 Do not open moisture proof bag before the products are ready to use.

2.2 Before opening the package, the LEDs should be kept at 30°C or less and 80%RH or less.

2.3 The LEDs should be used within a year.

2.4 After opening the package, the LEDs should be kept at 30°C or less and 60%RH or less.

2.5 The LEDs should be used within 168 hours (7 days) after opening the package.

2.6 If the moisture adsorbent material has fabled away or the LEDs have exceeded the storage time, baking treatment should be performed using the following conditions. Baking treatment: 60±5°C for 24 hours.

3. Soldering Condition

When soldering, for Lamp without stopper type and must be leave a minimum of 3mm clearance from the base of the lens to the soldering point.

To avoided the Epoxy climb up on lead frame and was impact to non-soldering problem, dipping the lens into the solder must be avoided.

Do not apply any external stress to the lead frame during soldering while the LED is at high temperature.

Recommended soldering conditions:

Soldering Iron		Wave Soldering	
Temperature	300°C Max.	Pre-heat	100°C Max.
Soldering Time	3 sec. Max. (one time only)	Pre-heat Time	60 sec. Max.
		Solder Wave	260°C Max.
		Soldering Time	5 sec. Max.

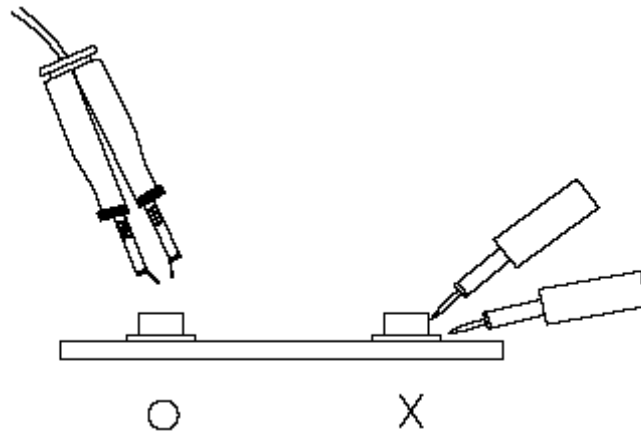
Note: Excessive soldering temperature and / or time might result in deformation of the LED lens or catastrophic failure of the LED.

4. Soldering Iron

Each terminal is to go to the tip of soldering iron temperature less than 260°C for 5 seconds within once in less than the soldering iron capacity 25W. Leave two seconds and more intervals, and do soldering of each terminal. Be careful because the damage of the product is often started at the time of the hand solder.

5. Repairing

Repair should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used (as below figure). It should be confirmed beforehand whether the characteristics of the LEDs will or will not be damaged by repairing.



6. Caution in ESD

Static Electricity and surge damages the LED. It is recommended to use a wrist band or anti-electrostatic glove when handling the LED. All devices, equipment and machinery must be properly grounded.